



## Effects of Road Roughness, Aerodynamics, and Weather Conditions on Automotive Wheel Force

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### ABSTRACT

Taking road roughness, aerodynamics, and weather conditions, viz temperature and humidity, into consideration, the force applied to the wheel of a half-vehicle model traveling at constant speed has been calculated. A D-type rough horizontal road according to ISO 8606 evaluations was chosen for the experiment and the surface profile of which was measured by means of a topographic camera of Leica series to acquire discrete data to model the road roughness. The data have been converted from discrete points into smooth continuous linear functions with quadratic blends, because of the fact that the governing differential equations of motion of the vehicle model require the road roughness and the time rate of change of them. The line of action of wind or aero-dynamical force applied to vehicle model has been assumed to pass through the vehicle mass center. The vibrations of the half-vehicle model have been found via the Runge-Kutta method. Design of Experiments (DoE) has been used to investigate the effects of air temperature and humidity on the front and rear wheels. It was found that the value of force applied to the front wheel is far greater than that applied to the rear wheel (about 16.5%). Also, the role of the air temperature is much more effective on the wheel force than the air humidity. Moreover, the force of the front wheel is directly related to the values of weather parameters and the force of the rear wheel is inversely related to it.

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### Nomenclature

$\Omega$	Spatial frequency	$X_s$	Vertical displacement of mass body
$S_g(\Omega)$	Power spectral density	$X_{uf}$	Vertical displacement of front tire
$W$	Total weight	$X_{ur}$	Vertical displacement of rear tire
$W_f$	Front wheel force	$y_f$	Applied external excitation to front wheel
$W_r$	Rear wheel force	$y_r$	Applied external excitation to rear wheel
$\alpha$	Slope of road	$K_{sf}$	Front suspension stiffness
$L$	Distance between rear and front axles	$K_{uf}$	Front tire stiffness
$b$	Distance between front axle and gravity center	$K_{sr}$	Rear suspension stiffness
$c$	Distance between rear axle and gravity center	$K_{ur}$	Rear tire stiffness
$h$	Height of gravity center	$C_{sf}$	Front suspension damping
$D_A$	Aerodynamic force	$C_{uf}$	Front tire damping
$h_a$	Height position of aerodynamic loading	$C_{sr}$	Rear suspension damping
$R_{hz}$	Vertical load of tow	$C_{ur}$	Rear tire damping
$R_{hx}$	Longitudinal load of tow	$L_f$	Distance between front axle and center gravity
$h_h$	Height position of tow loading	$L_r$	Distance between rear axle and center gravity
$d_h$	Distance between location of tow loading and rear axle	$V$	Vehicle velocity

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$F_{xf}$	Thrust force of front wheel	$C_d$	Drag coefficient
$F_{xr}$	Thrust force of rear wheel	$A$	Reference area
$R_{xf}$	Rolling friction force between the front wheel and the ground	$\rho$	Air density
$R_{xr}$	Rolling friction force between the rear wheel and the ground	$v$	Flow velocity related to the vehicle
$M_s$	Body mass	$P$	Absolute pressure
$I_s$	Inertia moment of body	$R$	Specific gas constant
$M_{uf}$	Front tire mass	$T$	Temperature
$M_{ur}$	Rear tire mass	$B$	Barometric pressure
$C$	Center gravity of vehicle	$P_v$	Partial vapor pressure
$\theta$	Rotation angle in the pitch motion	$\rho_{\%}$	Density of moist air

## 1. INTRODUCTION

Tire is a major connecting link between vehicle chassis and road surface, and transfers reaction force from road to the wheel of vehicle. It plays an important role in vehicle stability. The magnitude of the force applied to wheel of vehicle is dependent on vehicle velocity, road roughness, air flow or wind relative to vehicle surface, and weather conditions such as air temperature and humidity.

The road-tire contact force and the reaction force transmitted to vehicle wheel from road under snowy, rainy, and dry weather conditions has been investigated, and the effects of road roughness and weather parameters, namely air temperature, humidity and pressure, have been taken into consideration [1–3]. Influences of vehicle unbalanced-tires and air pressure, temperature and humidity over the dynamical behavior of vehicle have been investigated [4]. Stability and resonance of a one degree of freedom (DoF) quarter-car suspension model with hysteretic nonlinear dampers were studied by Naik and Singru [5]. Vibration of a nonlinear full-vehicle model was analyzed by Fakhraee et al. [6] for investigating the effect of passengers on the vibration. Kashyzadeh et al. [7] revealed the roles of road roughness type and vehicle speed in fatigue life of the steering knuckle, as a highly critical mechanical component of a vehicle. Ahmadi et al. [8] numerically estimated the fatigue life of the spot welds in the body of a vehicle vibrated due to passing over rough roads with various speeds.

Road roughness is referred to as the change of the height of road surface along and/or across the road (Figure 1). Several types of profilers such as topographic cameras are devices that are commonly used for measuring the profile of road roughness. For measuring road roughness, a few empirical procedures have been proposed by Sayers et al [9, 10]. Data collection of roughness of roads was accomplished by Sayers and Karamihas [11] for the Federal Highway Organization (FHO). González et al. [12] utilized accelerometers for estimating road roughness. Johannesson and Rychlik [13] applied time-invariant Laplace transform in order to

model the features of road roughness in accordance with ISO and IRI standards.

Vehicle dynamics has been simulated by Imine et al. [14] who took road roughness profile and road-tires contact force into consideration. Vehicle passive and semi-active suspension systems have been analyzed under the influence of road roughness by Reza Kashyzadeh et al. [15]. Samandari and Rezaee [16] have investigated the influence of road roughness over the dynamical behavior of quarter and half-vehicle models with nonlinear springs and dampers.

Performance of suspension system was optimized by Shojaeefard et al. [17] via multi-objective theory and the optimum stiffness for spring and the optimum coefficient for damper were found for driver seat of a five DoF vehicle model passing over a rough road with random profile. Recently, various data mining techniques and DOE algorithms have been highly regarded by automotive engineers in order to optimize and improve product quality. Naga Raju et al. [18] have used Taguchi design algorithm-based on the finite element simulation to assess the static behavior of leaf spring with the aim of choosing the most suitable material for its manufacture. Also, the grey-fuzzy-Taguchi method has been used to optimize the beam-like structure of a vehicle body [19]. Zhang and Wang [20] have investigated and optimized the suspension system of the half-vehicle model integrated with an arm-teeth regenerative shock absorber by utilizing Taguchi approach.

Based on the literature review, many researchers have studied the effects of road conditions on the dynamic behavior of auto parts. However, other influential parameters such as weather conditions (i.g., air temperature, humidity, wind speed and wind direction)

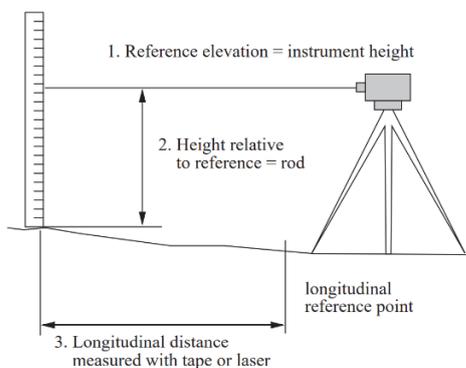


Figure 1. Road surface profile [15]

have been rarely considered (there is only qualitative expression for them). Therefore, one of the novelty of the present research is to investigate the effects of different parameters simultaneously on the vehicle wheel forces. In this regard, the rear- and front-wheel force were calculated based on the parameters variations including road roughness (laboratory data using topographic camera), aerodynamics, and weather factors. Also, it was done by assuming constant vehicle velocity and neglecting slope of road, dive acceleration, and load of tow. Next, the Runge-Kutta (RK) method was used to solve the vibration equations of half-car model. Eventually, for the first time, Taguchi approach (TA) as one of the well-known DOE techniques was applied to analyze the sensitivity of the wheel forces to parameter changes. The most important and ineffective parameters on the front and rear wheel forces were reported.

**2. ROAD ROUGHNESS MEASUREMENT**

Different methods have been presented to evaluate road roughness. Among all of them, there are two common and practical methods. The First method uses a topographic camera that directly records ups and downs of the road (geometrical measurement). In other words, road roughness are measured using static devices such as topographic camera. Figure 2 presents a schematic of the implementation of this process [9]. Another method is response type approaches which work on the basis of data collected from different types of sensors installed in different parts of the car [21–23]. Therefore, these methods are called dynamic data collection. It means that the equipment is installed on the car body or axle and data is taken while the car is moving. These equipments include laser profilometer, mobile measuring devices, accelerometers, h-sensor, and vibrometer. After data collection, a calibrated relationship can be extracted using a programming code (MATLAB) and road classification standards based on the Power Spectral Density (PSD) function.



**Figure 2.** Schematic of topographic camera performance for measuring road profile [9]

In the present research, road data collection was performed using topographic camera of Leica series of total Station TS02 model (Figure 3). In this camera model, angular and longitudinal accuracy are 7 second and 2 picometer, respectively.

The mapping was conducted on an asphalt suburban road by recording 500 points. Next, numerical integration method, i.e., Simpson’s rule was used to calculate Power Spectral Density (PSD) function. Figure 4 depicts the PSD of asphalt suburban road based on the mapping data.

The mentioned road was considered as D-class compared to the road classification of ISO-8606 [24]. According to this standard, as illustrated in Figure 5, the road roughness approximates by two straight lines and different slopes in the log-log scale.

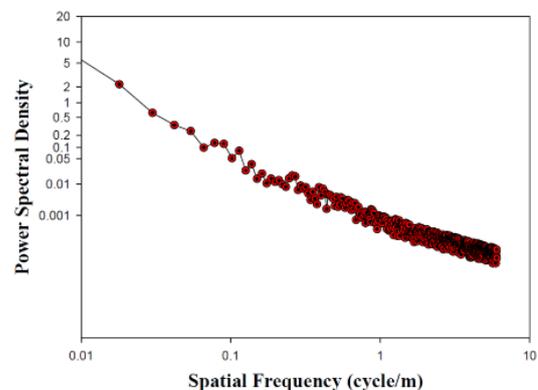
The PSD in terms of spatial frequency (1/wavelength) is calculated from the following formula [24]:

$$\text{if } \Omega \leq \frac{1}{2\pi} \text{ then } S_g(\Omega) = S_g(\Omega_0) \times \left(\frac{\Omega}{\Omega_0}\right)^{-N_1} \quad (1)$$

$$\text{if } \Omega > \frac{1}{2\pi} \text{ then } S_g(\Omega) = S_g(\Omega_0) \times \left(\frac{\Omega}{\Omega_0}\right)^{-N_2} \quad (2)$$



**Figure 3.** Topographic camera of leica series of total station TS02 model



**Figure 4.** PSD of asphalt suburban road based on the mapping data in the present research

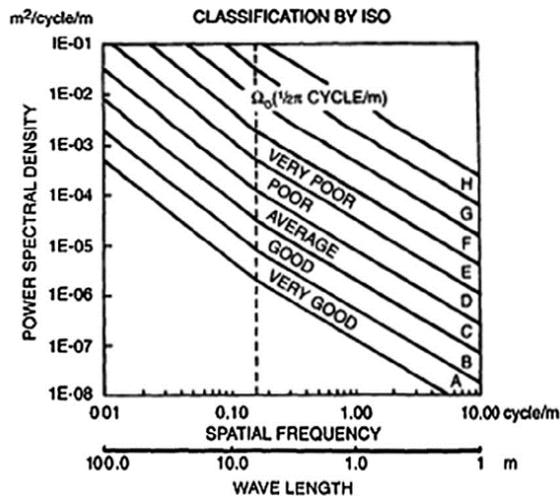


Figure 5. Proposed road roughness classification by ISO (International Standard Organization) [24]

Table 1 presents the value of  $S_g(\Omega_0)$  considering the spatial frequency of  $\Omega_0 = \frac{1}{2\pi}$  Cycle/m for different roads [25]. Also, constant coefficients of  $N_1$  and  $N_2$  are 2.0 and 1.5, respectively.

Obviously, the road profile is constant, nevertheless, the tires cannot touch all the roughness. In other words, there is a difference between real road roughness and its simulation as the external excitation. Moreover, the jump phenomenon occurs at high vehicle speeds. Therefore, the vehicle, especially wheels and tires, does not experience some parts of road roughness. However, in some cases, these jumps can be considered as new elevation with larger amplitude. In the previous researches, the second author of the current paper has studied the effect of vehicle velocity on the simulation of road roughness [26]. The results showed that low and high speeds had a negligible effect on high quality road

TABLE 1. Parametrical classification of road roughness suggested by ISO [24, 25]

Road Class	Degree of Roughness Range	$S_g(\Omega_0) \cdot 10^{-6} \text{ m}^2/\text{cycles}/\text{m}$ Geometric Mean
A (Very Good)	< 8	4
B (Good)	8 – 32	16
C (Average)	32 – 128	64
D (Poor)	128 – 512	256
E (Very Poor)	512 – 2048	1024
F	2048 – 8192	2048
G	8192 – 32768	4096
H	More than 32768	16384

(e.g., road class A). Furthermore, these effects will be visible on the bad quality road like road class E.

In the present research, the vehicle velocity of 80 km/h was considered to evaluate excitation. Selection of this speed may be justified; as it is allowable driving speed on suburban roads of different Asian countries. Figure 6 illustrates the time history of this excitation.

### 3. VERTICAL VIBRATION OF THE HALF-CAR MODEL

Figure 7 illustrates a half-car model with four Degrees of Freedom (DoF). The Lagrange’s method was used to derive vibration equations (Equation (3)).

$$[M][\ddot{S}] + [C][\dot{S}] + [K][S] = [F] \tag{3}$$

where

$$[K] = \begin{bmatrix} K_{sr} + K_{sf} & -K_{sf} & -K_{sr} & K_{sf}L_f - K_{sr}L_r \\ -K_{sf} & K_{sf} + K_{uf} & 0 & -K_{sf}L_f \\ -K_{sr} & 0 & K_{sr} + K_{ur} & K_{sr}L_r \\ K_{sf}L_f - K_{sr}L_r & -K_{sf}L_f & K_{sr}L_r & K_{sr}L_r^2 + K_{sf}L_f^2 \end{bmatrix} \tag{4}$$

$$[C] = \begin{bmatrix} C_{sr} + C_{sf} & -C_{sf} & -C_{sr} & C_{sf}L_f - C_{sr}L_r \\ -C_{sf} & C_{sf} + C_{uf} & 0 & -C_{sf}L_f \\ -C_{sr} & 0 & C_{sr} + C_{ur} & C_{sr}L_r \\ C_{sf}L_f - C_{sr}L_r & -C_{sf}L_f & C_{sr}L_r & C_{sr}L_r^2 + C_{sf}L_f^2 \end{bmatrix} \tag{5}$$

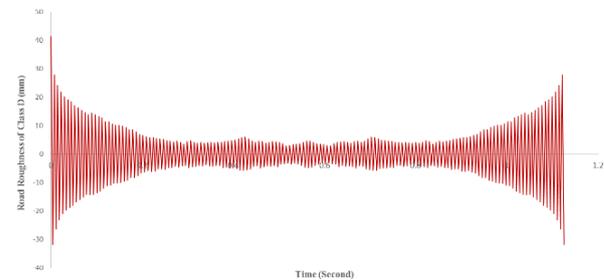


Figure 6. Time-history of excitation for an asphalt suburban road (Class D)-vehicle velocity of 80 km/h

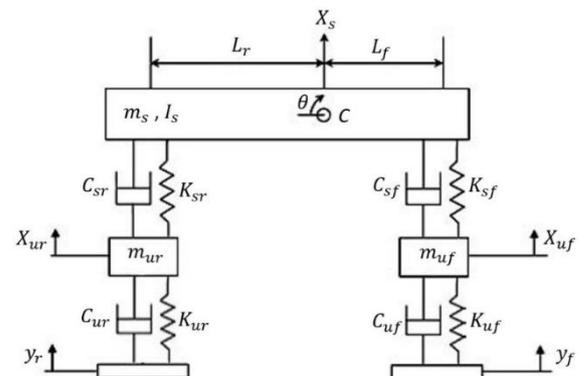


Figure 7. The 4-DoF half-car model (bicycle model) considering two separated external excitations [27]

$$[M] = \text{diag}(M_s, M_f, M_r, I_s) = \begin{bmatrix} M_s & 0 & 0 & 0 \\ 0 & M_f & 0 & 0 \\ 0 & 0 & M_r & 0 \\ 0 & 0 & 0 & I_s \end{bmatrix} \quad (6)$$

$$[F] = \begin{bmatrix} 0 & 0 \\ 0 & C_{uf} \\ C_{ur} & 0 \\ 0 & 0 \end{bmatrix} \begin{bmatrix} \dot{Y}_r \\ \dot{Y}_f \end{bmatrix} + \begin{bmatrix} 0 & 0 \\ 0 & K_{uf} \\ K_{ur} & 0 \\ 0 & 0 \end{bmatrix} \begin{bmatrix} Y_r \\ Y_f \end{bmatrix} \quad (7)$$

The elements of the above matrices, viz  $[M], [C], [K], [S], [F], [\dot{S}], [\ddot{S}], Y_r, Y_f, M_s, M_f, M_r, I_s, L_f, L_r, K_{sr}, K_{sf}, K_{uf}, K_{ur}, C_{sr}, C_{sf}, C_{uf}$  and  $C_{ur}$  are introduced in Nomenclature.

The body and suspension system containing tire were considered as sprung and un-sprung masses, respectively. The Runge-Kutta (RK) method was used to solve coupled equations of vibration.

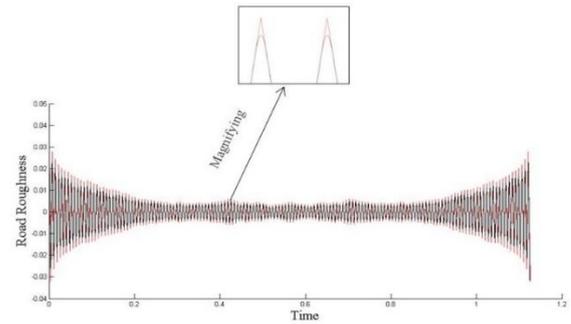
The motion Equation (3) and the excitation forces (7) show that a travelling half-car model is excited by the roughness and the time rate of change of them. The speed of the travelling half-car model is assumed 80 km/h in this article. Time rate of change of the road roughness can appropriately be achieved neither from discretely-acquired road roughness nor from non-smooth reconstruction of the road roughness. As a result, a smooth reconstruction of the road roughness is required, because, contrary to non-smooth curves and discrete data, smooth curves are differentiable. In this regard, a smooth curve including linear functions with quadratic blends has been proposed in Appendix A for smooth reconstruction of the road roughness from discretely-acquired data [28].

The governing differential equations of motion of the vehicle model requires road roughness and the time rate of change of the roughness as excitation. The excitations to the rear and front wheels have been considered the same, but with a delay time. The delay time depends on the vehicle velocity and the distance between the two axles, and is calculated using the following equation.

$$\text{time delay: } t = \frac{L}{\text{speed}} = \frac{2415 \text{ mm}}{80 \text{ km/hr}} = 0.108675 \text{ s} \quad (8)$$

The road roughness are available in discrete form from experiment, but the smooth continuous form of them are required by the vehicle governing equations as well as the continuous time-rate of change of them. As a smooth continuous form of the road roughness, the linear functions with quadratic blends according to Appendix A and Figure 8 has been taken into consideration. The reconstruction by linear functions smoothly connected by quadratic functions are plotted in black color in Figure 8 where a non-smooth continuous reconstruction of road roughness by linear functions is plotted in red.

Expressions (A1)-(A7) of Appendix A show how one might construct a smooth continuous function for road roughness, namely a smooth function composed of adequate linear functions being smoothly connected to



**Figure 8.** Smooth reconstruction of road roughness by linear functions with quadratic blends (plotted in black) according to Appendix A, and non-smooth reconstruction of road roughness by linear functions (plotted in red) from discretely-acquired road roughness (time axis in seconds represents the axis of distance divided by the vehicle velocity of 80 km/h).

each other. Obviously, the rate of change of the smooth function is a non-smooth continuous function.

Eventually, the height fluctuation of gravity center was extracted. The values of parameters used in this research based on an Iranian passenger car are reported in Table 2 [29].

#### 4. WHEEL FORCE CALCULATION IN TERMS OF WEATHER PARAMETERS

Dynamic equations were derived for a full vehicle on steep road. A schematic of these forces and their location is shown in Figure 9.

**TABLE 2.** Vehicle parameters [29]

Symbol	Value	Unit
$m_s$	1347	kg
$I_s$	2160	Kg. m
$m_{uf}$	42.218	kg
$m_{ur}$	42.218	kg
$K_{sf}$	35900	N/m
$K_{uf}$	173000	N/m
$K_{sr}$	33100	N/m
$K_{ur}$	173000	N/m
$C_{sf}$	1368	Ns/m
$C_{uf}$	3105	Ns/m
$C_{sr}$	1368	Ns/m
$C_{ur}$	3105	Ns/m
$L_f$	1.090624	m
$L_r$	1.324376	m

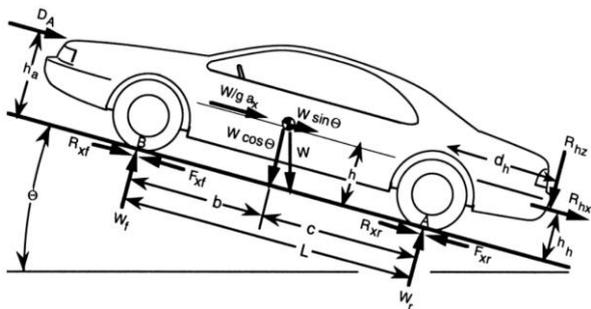


Figure 9. Vehicle dynamics analysis on the steep road [27]

The wheel forces were achieved by using torque calculation at point A and B locating under the rear- and front-tires, respectively (Equation (9) and Equation (10)). Clearly, the sum of torques at point A is zero by neglecting dive acceleration [27].

$$W_f = \frac{-1}{L} \left[ D_A h_A + \frac{W}{g} a_x h + R_{rx} h_h + R_{rz} d_h + W h \sin(\alpha) + W c \cos(\alpha) \right] \quad (9)$$

$$W_r = \frac{1}{L} \left[ D_A h_A + \frac{W}{g} a_x h + R_{rx} h_h + R_{rz} (d_h + L) + W h \sin(\alpha) + W b \cos(\alpha) \right] \quad (10)$$

In the present research, the wheel forces were calculated by assuming constant vehicle velocity of 80 km/h and neglecting slope of road, dive acceleration, and load of tow. The drag, in the vehicle aerodynamic is calculated using Equation (11):

$$D_A = \frac{C_d A \rho v^2}{2} \quad (11)$$

Air density is a function of temperature, pressure, and humidity. The air density is about 1.225 kg/m<sup>3</sup> at the sea level and temperature of 15 °C [30]. Figure 10 shows air density vs temperature.

In addition to the above-mentioned conditions, the density of air will vary as humidity content. The water vapor is a relatively light gas compared to diatomic oxygen and nitrogen. Therefore, when water vapor increases, the amount of oxygen and nitrogen decrease per unit volume, and then the density decreases because the mass is decreasing [31]. Figure 11 shows the air

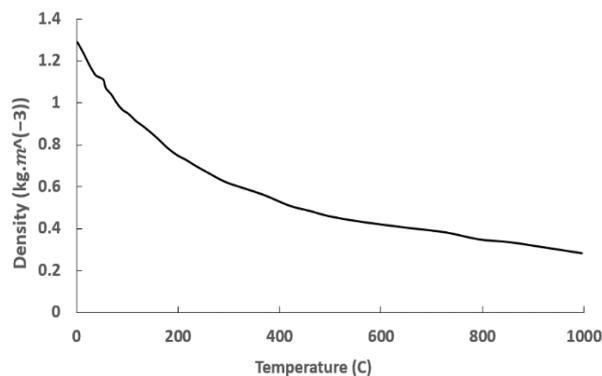


Figure 10. Air density versus temperature [30]

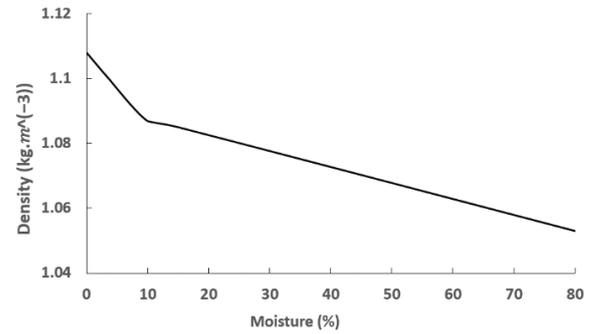


Figure 11. Air density versus humidity [31]

density vs humidity. Also, the empirical relation between density and humidity is defined by Equation (12) [31]:

$$\rho_{\%} = 1.2929 \times \frac{273.15}{T} \times \frac{B - 0.3783 P_v}{1.013 \times 10^5} \quad (12)$$

where T is temperature in Kelvin, B and P<sub>v</sub> are barometric pressure and partial vapor pressure in Pascal, respectively.

To study the effect of wind on the wheel forces, time history of wind speed was used based on meteorological data [32]. The wind loading versus time for stormy weather is demonstrated in Figure 12. Moreover, three different wind directions ( $\theta = 0^\circ, 90^\circ, \text{ and } 180^\circ$ ) were considered to evaluate wind effect on the wheel forces. Therefore, zero value of  $\theta$  means the direction of the wind and the movement of the car are the same.

## 5. DESIGN OF EXPERIMENT

To study the effects of weather parameters on the wheel forces of passenger car, Taguchi Approach (TA) as one of the well-known Design of Experiment (DOE) techniques was used [33–35]. To this end, four parameters, including wind speed, wind direction, air temperature, and air humidity were considered as input variables. Also, the maximum values of rear- and front-wheel forces were considered as output parameters. Different levels of input parameters used in this research are presented in Table 3.

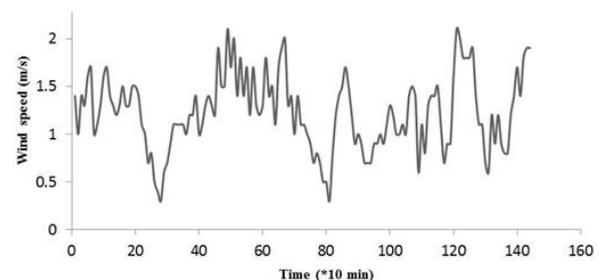


Figure 12. Wind loading versus time for stormy weather [32]

**TABLE 3.** Variables and their levels used as input data in the present research

Parameters	Symbol	Levels		
		L1	L2	L3
Wind speed (m/s)	V	1	1.2	1.4
Wind direction ( <i>degree</i> )	$\theta$	0	90	180
Air temperature (°C)	T	0	20	40
Air humidity (%)	M	0	40	80

To perform Taguchi sensitivity analysis, the formulation of smaller is better was considered for both rear- and front-wheel forces. The L9 orthogonal matrix was used as reported in Table 4.

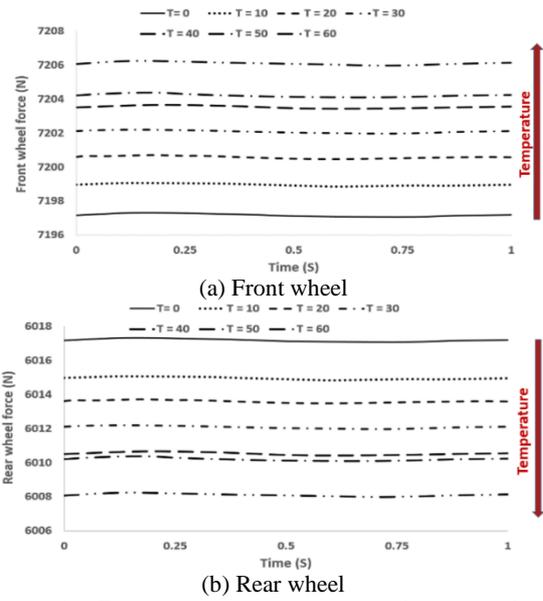
**6. RESULTS AND DISCUSSION**

The wheel forces variation depends on temperature and humidity are demonstrated in Figures 13 and 14, respectively. As Figure 13-a clearly shows, the front-wheel force increases by increasing air temperature. However, this change is not significant (e.g., raising the temperature from zero to 60 degrees will only lead to a change in front-wheel force about 0.1 %). But, the rear-wheel force decreases by increasing air temperature (Figure 13-b). Also, the effect of temperature changes on the rear-wheel force is greater than its effect on the front-wheel force (the reduction in the rear-wheel force is approximately 0.15 % by increasing the air temperature from zero to 60 degrees). Moreover, it is clear that the value of force on the front wheel is far greater than the force on the rear wheel. In the case of T=20 °C, the force difference between the rear and front wheels is about 16.5 %.

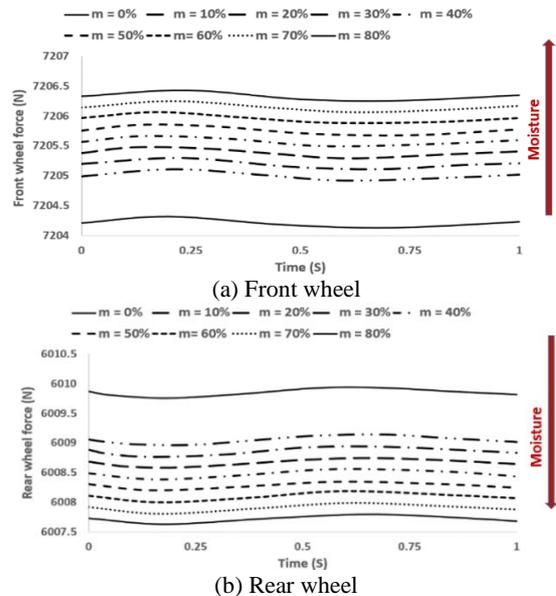
From Figure 14, as the air humidity increases, the value of force on the front and rear wheels increases and decreases, respectively, but these changes are negligible.

**TABLE 4.** The Orthogonal Matrix of Taguchi for L9

Run No.	V	$\theta$	T	M
1	L1	L1	L1	L1
2	L1	L2	L2	L2
3	L1	L3	L3	L3
4	L2	L1	L2	L3
5	L2	L2	L3	L1
6	L2	L3	L1	L2
7	L3	L1	L3	L2
8	L3	L2	L1	L3
9	L3	L3	L2	L1



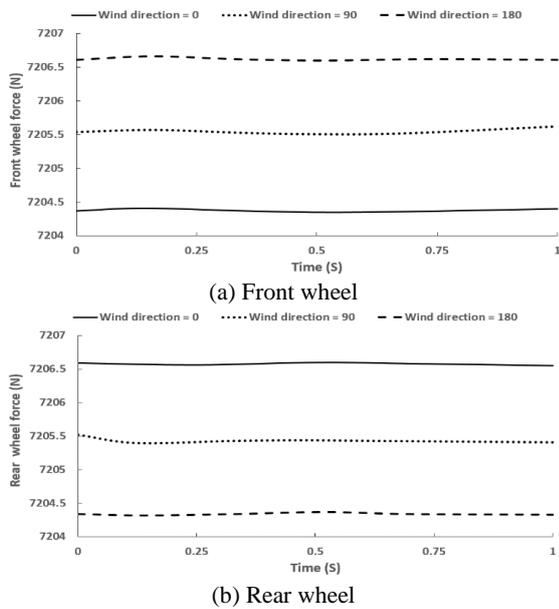
**Figure 13.** Effect of air temperature (in celsius) on wheels force



**Figure 14.** Effect of air humidity (in percentage) on wheels force

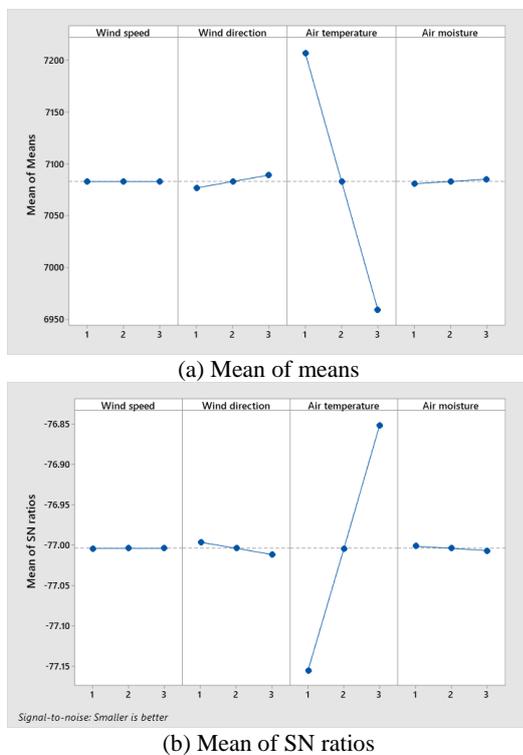
The force changes for both wheels are the same (maximum of 0.03 %).

Next, Figure 15 shows the effect of wind direction on the wheel forces. The value of front-wheel force is maximum when the direction of the wind and the movement of the vehicle are opposite. And in this case, the value of the rear-wheel force is minimal. The results show that the maximum change in force due to the wind direction in the front and rear wheels is approximately 0.14 and 0.17 %, respectively.

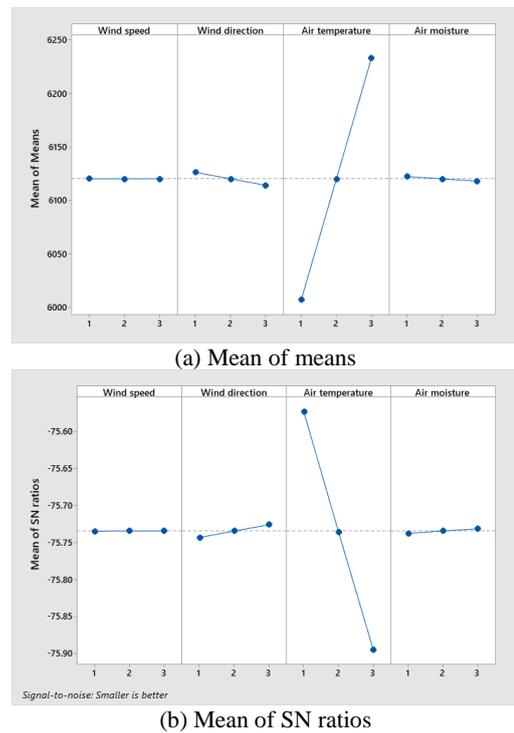


**Figure 15.** Effect of wind direction (in degrees) on wheels force

In Taguchi approach, the main effect plots for means and signal to noise ratios were used to compare the wheel force effects against other factors. Figures 16 and 17 show these diagrams for front- and rear-wheel, respectively.

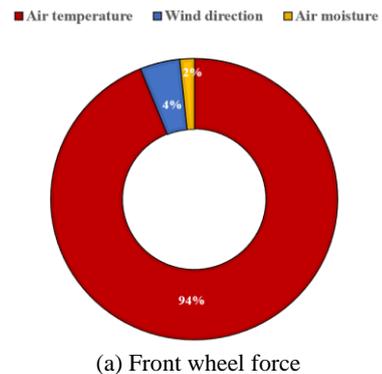


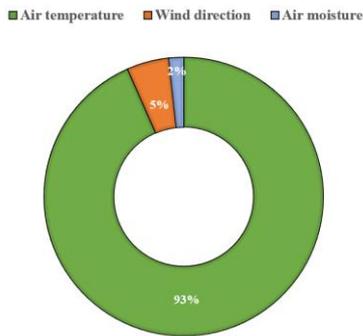
**Figure 16.** Means of front wheel force under the influence of wind, temperature, and humidity



**Figure 17.** Means of rear wheel force under the influence of wind, temperature, and humidity

The above-diagrams show that the number of data for parameters wind direction, air temperature, and air humidity is acceptable. But, the results show that the wind speed parameter cannot be discussed. Because, the number of data for this parameter is insufficient or the value range considered for this parameter has no effect on the wheel force. In other words, changes in wind speed on a stormy day are ineffective. Therefore, it is recommended, in future research, to study the effects of wind speed in a stormy day relative to a calm day. Based on the results obtained by Taguchi approach, the wheel force is mainly affected by air temperature (Figure 18). Moreover, the results indicate that air humidity is the most ineffective parameter on the value of force in both front and rear wheels.





(b) Rear wheel force

**Figure 18.** Roles of air humidity and wind direction vis-à-vis that of air temperature in wheels forces found based on Taguchi sensitivity analysis

## 7. CONCLUSION

In this study, the wheel forces of a passenger car were calculated in terms of weather parameters. Firstly, road roughness was measured using a topographic camera, then the classification of desired road was determined by utilizing Fast Fourier Transform (FFT) function and comparison with the ISO standard. Road class-D and vehicle velocity of 80 Km/h were considered as external excitation for both front and rear wheels with a delay time. The RK method was used to solve the coupled vibration equations of half-car model, and the height fluctuation of gravity center was extracted. Eventually, dynamic equations were introduced to calculate wheel force in terms of weather parameters. Next, the effects of various parameters (wind speed, wind direction, air temperature, and air humidity) were investigated on the wheel forces using numerical analysis and Taguchi sensitivity analysis. The most important achievements of this research are:

- The value of force applied to the front wheel is far greater than that applied to the rear wheel. The difference between the forces is about 16.5 % at  $T = 20\text{ }^{\circ}\text{C}$ .
- By increasing the air temperature, the front wheel force increases and the rear wheel force decreases. The amount of decrease in the rear wheel force is greater than the amount of increase in the front wheel force.
- By increasing the air humidity, the front wheel force very slightly increases and the rear wheel force very slightly decreases.
- The results found through Taguchi approach reveal that the air temperature is the most effective parameter and the air humidity is the least effective parameter with respect to the parameters investigated in this research.
- The results of this research indicate that variations of wind speed on a stormy day have no effect on the wheel forces.

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## APPENDIX A

### Smoothly-reconstructing Road Roughness from Discretely-acquired Road Roughness by Linear Functions with Quadratic Blends

The discretely-acquired data of the road roughness  $y_n$  at  $t_n$  are given by (A1).

$$t_1 < t_2 < \dots < t_{n-1} < t_n < t_{n+1} < \dots < t_{N-1} < t_N$$

$$y_n \equiv y(t_n), \quad 1 \leq n \leq N \quad (A1)$$

Considering the parameters in (A2), and in order to smoothly-reconstruct the road roughness, a smooth curve might be composed of the connection lines (A3) between each couple of adjacent points of the discretely-acquired data of the road roughness (A1) and the quadratic blends (A4) between them.

$$t_1 = \beta_1 < \dots < \beta_{n-2} < \alpha_{n-1} < t_{n-1} < \beta_{n-1} < \alpha_n < t_n < \beta_n < \alpha_{n+1} < t_{n+1} < \beta_{n+1} < \dots < \beta_{N-1} < \alpha_N = t_N$$

$$\beta_{n-1} < \alpha_n < t_n < \beta_n, \quad 2 \leq n \leq N-1 \quad (A2)$$

$$\begin{cases} y(t) = m_n t + h_n, & \beta_{n-1} \leq t \leq \alpha_n, & 2 \leq n \leq N \\ \dot{y}(t) = m_n \\ \ddot{y}(t) = 0 \end{cases} \quad \begin{cases} m_n \equiv \frac{y_n - y_{n-1}}{t_n - t_{n-1}} \\ h_n \equiv y_n - m_n t_n \end{cases} \quad (A3)$$

$$\begin{cases} y(t) = a_n t^2 + b_n t + c_n, & \alpha_n < t < \beta_n = \alpha_n + \tau_n, & 2 \leq n \leq N-1 \\ \dot{y}(t) = 2a_n t + b_n \\ -g \leq \ddot{y}(t) = 2a_n \leq ACC_{allowable} > 0 \end{cases} \quad (A4)$$

Smoothness conditions (A5):

$$\begin{aligned} a_n \alpha_n^2 + b_n \alpha_n + c_n - m_n \alpha_n - h_n &= 0, & 2a_n \alpha_n + b_n - m_n &= 0, \\ a_n \beta_n^2 + b_n \beta_n + c_n - m_{n+1} \beta_n - h_{n+1} &= 0, & 2a_n \beta_n + b_n - m_{n+1} &= 0, & 2 \leq n \leq N-1 \end{aligned} \quad (A5)$$

Either  $\tau_n$  which is introduced in (A4) or the allowable acceleration that can be tolerated, ie  $ACC_{allowable}^{Max}$  and that required for holding vehicle-road contact, ie  $ACC_{allowable}^{Min}$ , can be imposed to a problem. Consider for instance options of (A6).

$$\text{either } \tau_n \equiv \frac{1}{10} \text{Minimum}\{t_{n+1} - t_n, t_n - t_{n-1}\}$$

$$\begin{aligned} \text{or } \begin{cases} ACC_{allowable}^{Max} = g \\ ACC_{allowable}^{Min} = -g \end{cases} &\Rightarrow -g \leq \ddot{y}(t) = 2a_n = \frac{m_{n+1} - m_n}{\tau_n} \leq g \Rightarrow -g \leq \frac{m_{n+1} - m_n}{\tau_n} \leq g \\ &\Rightarrow \tau_n \geq \frac{|m_{n+1} - m_n|}{g} \Rightarrow \tau_n = \frac{|m_{n+1} - m_n|}{g} \end{aligned} \quad (A6)$$

Having  $\tau_n$  from either options of (A6), the unknowns are found as given by (A7).

$$\begin{aligned} a_n &= \frac{m_{n+1} - m_n}{2\tau_n}, & \alpha_n &= \frac{-\tau_n}{2} - \frac{h_{n+1} - h_n}{m_{n+1} - m_n}, & \beta_n &= \alpha_n + \tau_n, & b_n &= m_n - 2a_n \alpha_n, \\ c_n &= h_n + (m_n - b_n) \alpha_n - a_n \alpha_n^2, & 2 \leq n \leq N-1 \end{aligned} \quad (A7)$$

### Persian Abstract

#### چکیده

نیروی وارد بر چرخ خودرو در مدل ۱/۲ که با سرعت ثابت حرکت می‌کند با در نظر گرفتن ناهمواری جاده، آیرودینامیک و شرایط آب و هوایی مانند دما و رطوبت هوا محاسبه شده است. یک جاده با ناهمواری کلاس D مطابق با استاندارد ISO-8606 برای انجام آزمایش انتخاب شد و پروفیل سطح آن با استفاده از یک دوربین توپوگرافی از سری Leica اندازه‌گیری شد تا داده‌های گسسته به منظور مدل‌سازی زبری جاده بدست آید. داده‌ها از حالت گسسته به پیوسته هموار با استفاده از توابع خطی درجه دوم تبدیل شدند، با توجه به این واقعیت که معادلات دیفرانسیل حرکت خودرو وابسته به ناهمواری جاده و نرخ زمان تغییرات آن است. چنین فرض شده است که خط اثر باد یا نیروی آیرودینامیکی اعمال شده به مدل خودرو از مرکز جرم خودرو می‌گذرد. برای بدست آوردن ارتعاشات مدل ۱/۲ خودرو از روش رانگ-کوتا استفاده شده است. از طراحی آزمایش به منظور بررسی اثرات دما و رطوبت هوا بر چرخ‌های عقب و جلو استفاده شده است. مشخص شد که نیروی وارد به چرخ جلوی خودرو به مراتب بیشتر از نیروی است که به چرخ عقب خودرو وارد می‌شود (حدود ۱۶/۵ درصد). همچنین، اثر دمای هوا بر نیروی چرخ بسیار بیشتر از اثر رطوبت هوا است. علاوه بر این، نیروی چرخ جلو با مقادیر پارامترهای آب و هوایی رابطه مستقیم دارد و رابطه نیروی چرخ عقب با آنها بصورت عکس است.